

DOOR SPECIFICATION

- custom manufacturing
- leaf with thick rebate 18 x 18 mm
- steel zinc frame
- leaf thickness 65 mm
- leaf construction of 2 steel skins 0.75 mm
- rockwool infill 140 kg/m³ with plasterboard, leaf weight = 47 kg/m²
- powder coating, RAL palette

DOOR SIZES

	according to certificate AC158-UWB-W1485	according to CE- CSWU-2310-CPR-W1116
	internal door	external door
S width	683 mm ÷ 1200 mm	643 mm ÷ 1200 mm
H height	1813 mm ÷ 2390 mm	1805 mm ÷ 2390 mm

CERTIFICATES

National Certificate of Constancy of Performance, Certbud
 Process Verbal, Effectis France
 Classification report, Effectis Nederland
 Certificate of Constancy of Performance, Certbud; CE marking- external doors

STANDARD EQUIPMENT

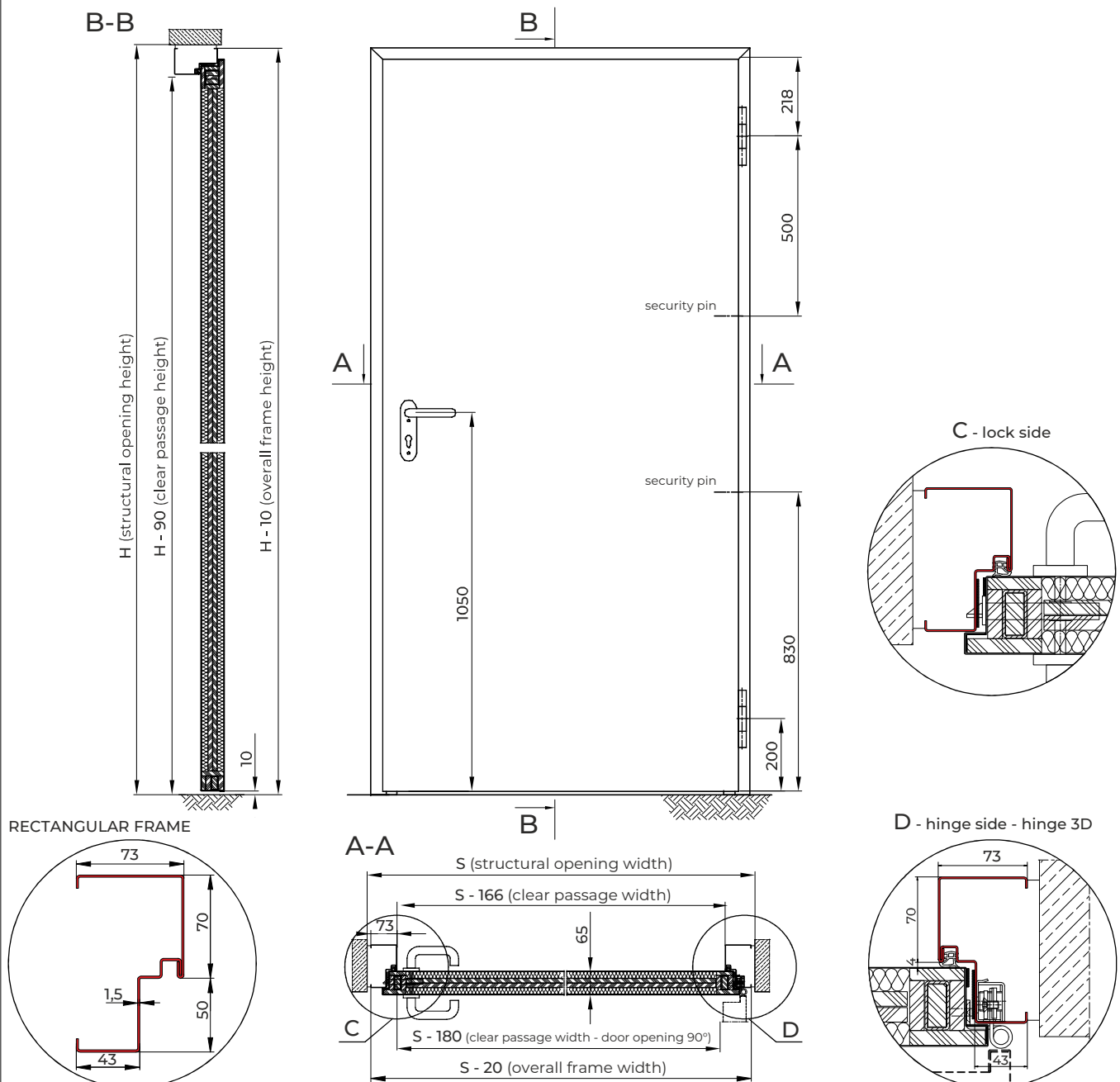
- 2 pcs of stainless steel 3D hinges
- 2 pcs of safety pins
(in case of 3 hinges - 1 pc of safety pin)
- DIN eurocylinder and 3 standard keys
- set of stainless steel U-form handles on long shields
- perimeter rubber gasket, fire resistant intumescent gasket
in door leaf and frame
- reinforcement for door closer
- alternative equipment and other door features on request

OPTIONAL DOOR CONSTRUCTION

- glazed with round (internal door) or rectangular glazing,
single or double glass

TECHNICAL PARAMETERS

Mechanical resistance	class 3 according to standard EN1192 optional class 4 according to standard EN1192
Mechanical durability	class 5 according to standard EN16034
Thermal insulation	1,8 Ud [W/m ² K] full door
Acoustic insulation	Rw (C ₅ tr) = 42 (-1;-4) dB full door; glazed door untested
Corrosion class	C3 (optional C5)

DRAWINGS

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- leaf thickness 65 mm
- leaf construction of 2 steel skins 0.75 mm
- rockwool infill 140 kg/m³ with plasterboard, leaf weight = 47 kg/m²
- powder coating, RAL palette

DOOR SIZES

	according to certificate AC158-UWB-W1485	according to CE- CSWU-2310-CPR-W1116
	internal door	external door
S width	1243 mm ÷ 2320 mm	1204 mm ÷ 2434 mm
H height	1813 mm ÷ 2390 mm	1805 mm ÷ 2390 mm

CERTIFICATES

National Certificate of Constancy of Performance, Certbud
 Process Verbal, Efectis France
 Classification report, Efectis Nederland
 Certificate of Constancy of Performance, Certbud; CE marking- external doors

STANDARD EQUIPMENT

- 2 pcs of stainless steel 3D hinges
- 2 pcs of safety pins
(in case of 3 hinges - 1 pc of safety pin)
- DIN eurocylinder and 3 standard keys
- set of stainless steel U-form handles on long shields
- perimeter rubber gasket, fire resistant intumescent gasket in door leaf and frame
- reinforcement for door closer
- flush bolt in astragal of passive leaf
- alternative equipment and other door features on request

OPTIONAL DOOR CONSTRUCTION

- glazed with round (internal door) or rectangular glazing, single or double glass

TECHNICAL PARAMETERS

Mechanical resistance	class 3 according to standard EN1192 optional class 4 according to standard EN1192
Mechanical durability	class 5 according to standard EN16034
Thermal insulation	1,8 Ud [W/m ² K] full door
Acoustic insulation	Rw (C _{tr}) = 42 (-1;-4) dB full door; glazed door untested
Corrosion class	C3 (optional C5)

DRAWINGS